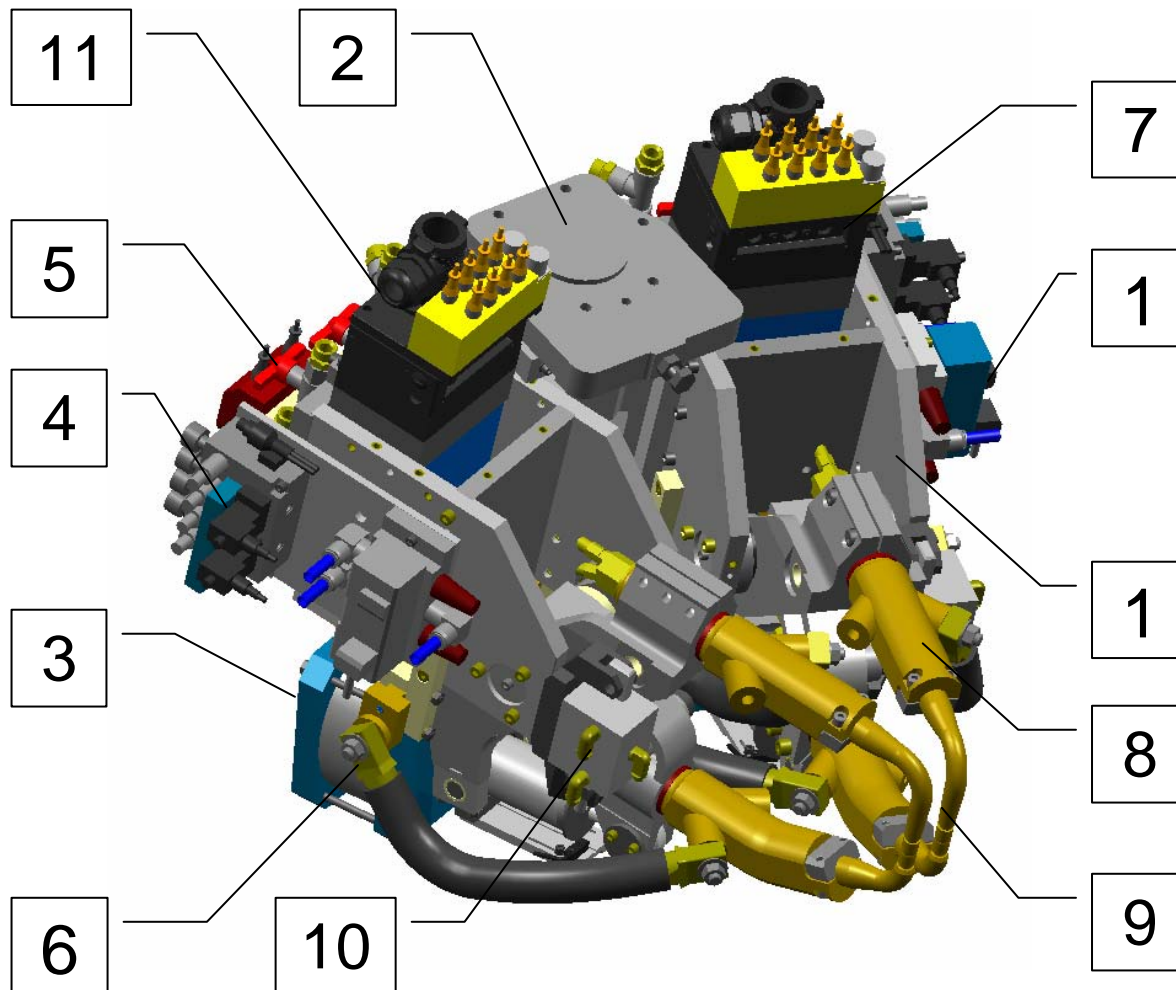


Helu-Special-Welding-Gun

Double-Welding-Gun X143

Adjustable spot distance from
(80 oder 136mm)



- 1 Basic Gun 2x X143
Throat gap Gun arm 100mm/100 mm
Gun Arm Ø50 mm
- 2 Flange acc. to customers requirement
- 3 Cylinder
Ø160 – max. electrode force 4300N at 6 bar
Working stroke 46 mm
- 4 Pneumatic unit
with ½" ISO-valva and control unit for
equalizer
- 5 Air- and water distribution
with Stop valves and flow-check
- 6 Current connection
cable 400mm²
- 7 Transformer
MF 75 kVA
- 8 Gun arms
Layout acc. to welding task
Mat.: CuCrZr – CuZn40Pb2 – G-CuCr –
Aluminium
- 9 Electrode caps and shanks
acc. to welding task
- 10 Equalizing cylinder Ø 2 x 50 mm